

## CUSTOM PRODUCT

## Walker Metal Plant: New Table Frames

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GCI had another fantastic opportunity to show off two of its newest tools on the manufacturing side. Using the plasma table at Walker Metal Plant and CNC router at Dodge Wood Plant, custom dining room tables were designed and manufactured for the new Forsyth County Fire Department (Station 11). The tables are roughly 8 feet by 3-1/2 feet in size, and the benches are almost to 7 feet long. There were a total of two tables and four benches.

The project was led by Sales Representative, Kevin Johnson. Using limited specification provided by Forsyth County Fire Department, the plants provided a cost estimate and William Rutledge provided an initial concept drawing. After a few adjustments, Forsyth County FD approved the design and work began immediately. Walker Metal Plant made and painted the bases, and afterward they were sent to Dodge

Wood Plant to fit tops. Tom Everett and his crew in the ware-house did a great job packaging the final product for transporting to Dodge Wood Plant.

When the tops arrived at Dodge, Plant Manager, Mike Rowland suggested he could do a wood inlay for maple top initials. "The customer was extremely stoked since they were initially wanting a decal" said Kevin Johnson. GCI was allowed eight weeks for completion of the dining tables. Due to a number of factors, the timeline was strained, however, GCI rose to the challenge and completed the project on budget and on schedule.

William Rutledge said "I am proud to have been involved in this project that has taken GCI into the future with its new capabilities in computerized manufacturing."

