

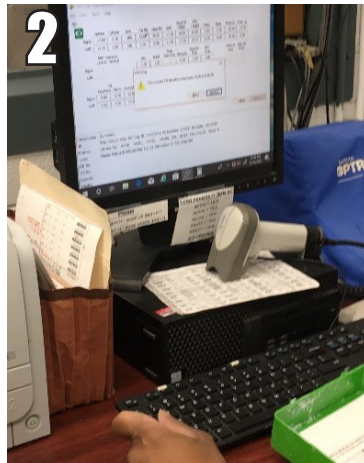
# OPERATIONS HIGHLIGHT: HAYS OPTICS

Hays Optics Plant serves a two-fold purpose. Offenders are trained in the production of eyeglasses giving them marketable skills upon release. It also provides eyeglasses for Georgia Medicaid recipients and the Department of Corrections offenders. The Optics Plant has been in operation for over 20 years and fabricates approximately 3,200 pair of eyeglasses

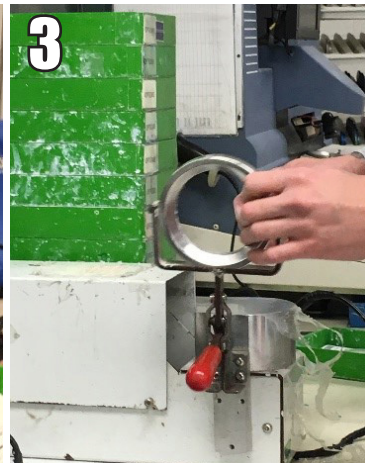
monthly. Each pair of eyeglasses are custom made to individual specifications. Offenders are trained and supervised by staff members, of which two are licensed opticians and one certified optician. Offenders learn the entire process of fabricating eyeglasses which includes, but is not limited to the following steps:



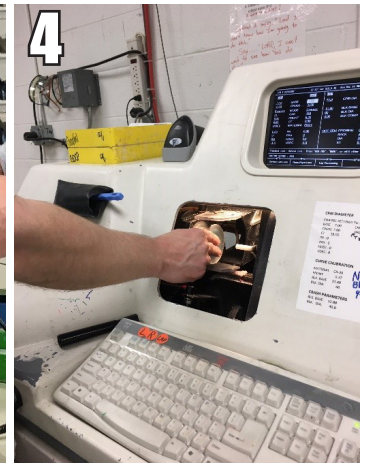
1 Proper lens and frame selection



2 Data entry for orders



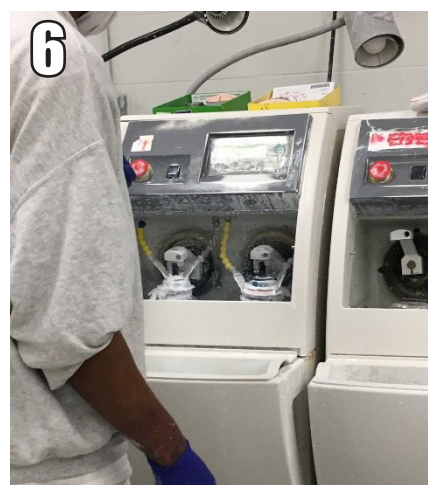
3 Preparation for lens surfacing



4 Lens generating



5 Fine tune the lens curves



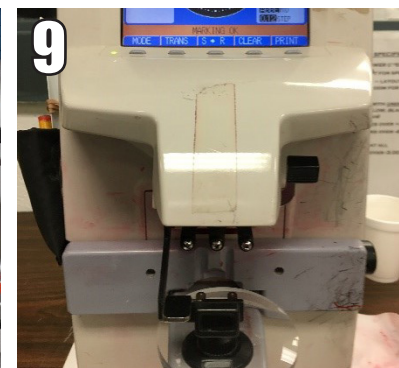
6 Lens polishing results in clear lenses



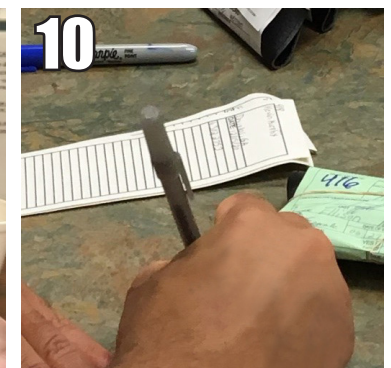
7 Polycarbonate lenses require a hard coating to improve scratch resistance



8 Kappa edger cuts lenses using a special cutting wheel



9 Final inspection



10 Shipping preparation